

The Most Informed Manufacturing Businesses **Use SuiteFactory** 

Download SuiteFactory Now!

Phone: 1-781-933-9500 Fax: 1-781-933-9238

29 years Providing Working Solutions for Manufacturing!

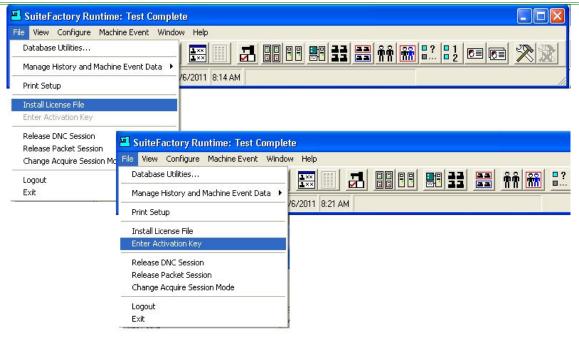
#### SuiteLicense<sup>™</sup>

A Configurable Options Based Licensing Module Configurable License for Internet Upgrade of All System Options
Part of an Integrated Family of SuiteFactory™ EventAware™ Modules For Windows <sup>™</sup> 7/Windows <sup>™</sup> XP including Terminal Server Support

SuiteLicense<sup>™</sup> utilizes SuiteFactory's Object Oriented Based Development where Modules and Features were developed and incorporated into SuiteFactory as Independent Objects minimizing any Object Entanglement.

Since the Objects are not Entangled it is possible to activate any and all of the Options & Features selectively for SuiteFactory over the Internet as a Customer's needs change without CCI having to visit. In minutes you can add any Option or Feature and we will EMail you a new License & Key! Need Training? We offer over the Internet Training coupled with lots of Training Documents you can

#### SuiteLicense<sup>™</sup> Providing Instant Activation over the Internet



#### SuiteFactory's SuiteLicense Module

SuiteLicense's<sup>™</sup>

**Basics** 

#### SuiteLicense's<sup>™</sup> Basics Include:

- SuiteDNC Option
- SuiteDNC Machine Tool License
- SuiteDNC Sessions(Clients)
- SuitePacs Option
- SuiteDocs Option
- SuiteDocs/SuitePacs Sessions(Clients)
- Number of Users
- Number of User Groups
- · Number of Root File Cabinets
- Number of Resource Collections History Logging & Reports
- Approval & Sign-Off
- Search Criteria Third Party Tools
- SuiteCharts
- Machine Event RRC
- · Machine Event Status
- SQL Support
- Number of Workstations(Needed for Clients)

#### Suite DNC Options

#### SuiteDNC<sup>™</sup> Communication Licenses

### **Machine Tool Licenses**

- RS232 Connections UNC Connections
- FTP Connections
- MDI(SuiteMDI) Connections

Note: SuiteFactory supports many different Machine Tool Types as indicated above. Each individual Machine Tool to which you need to Communicate requires a License.

For "Manual" Machine Tools SuiteFactory's provides SuiteMDI that allows Manual Events & Data to be entered & collected. This does require a PC to be located at or near the "Manual" Machine Tool.

## **Client Sessions**

#### SuiteDNC™ Client Session License

· Active Client Session

Note: Client Sessions are SuiteFactory Active Workstations that can be used to access SuiteFactory from anywhere on the Network. You need at least one Session License to access SuiteFactory. Note that included as part of the Base Package are four SuiteDNC Sessions.

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## If you require Programmers, Mfg. Engineers, Quality Control Engineer, Shop Floor Supervisors, etc. to access SuiteFactory you will need a Client Session License.

#### **Resource Collection License**

Resource Collections

Note: Resource Collections are a special type of container specifically for N/C Files and Packets(Operations). They also provide the associations to the specific Machine Tools that can use the contained N/C Files.

#### **Resource Collection**

#### Licenses

Each Machine Tool License includes two Resource Collections where the usual use is to have one of the Resource Collections hold the N/C Files for Downloading to the Machine Tool and the other for N/C Files uploaded from the Machine Tool which make them usefull for segregating N/C Files Modified at the CNC.

Beside using "Resource Collections" for Machine Tool Associations they can also be used to segregate N/C Files according Customers, Jobs, etc.

Resource Collections also have special capabilities for Automatically Importing and Naming N/C Files and providing special processing of downloaded files such as placing a hold on them or deleting them. These can provide additional security & provide Time Savers for Administrators.

N/C Files, Machine Tools and Packets can easily be moved to and from Resource Collections and can be Associated & Unassociated with User Groups for efficient Management manually or using Drag(Internal/External) & Drop Operations.

#### Suite Pacs Options

#### SuitePacs<sup>™</sup> License

SuitePacs

# Note: SuitePacs is a special type of container which can hold N/C Files, Controlled Documents(Requires SuiteDocs), Uncontrolled Documents and Sub Packets.

#### **SuitePacs Licenses**

A Packet can be used as an Operation, as in a Traveler, or for associating Documents, Files & Packets that Engineers, Programmers, Supervisors, etc. may use to manage their Files, Documents, Sub-Packets & Projects.

If you are using Packets as Operations you can associate these with Resource Collections which will then allow Shop Floor Users to be able to directly download N/C Files to Machine Tools and View any Documents, Drawings, Process Sheets, N/C Files, Quality Documents, etc. contained in this Packet.

To extend its usefullness you can optionally license SuiteThirdPartyTools which would allow you to access external applications which, for example, could allow you to backplot N/C Files, Apt Files, etc.

#### SuiteDocs Options

#### SuiteDocs™ License include:

#### SuitePacs

- Users(Includes one for every Client. Add more as needed.)
- User Groups(Includes five. Add more as needed.)
- SuiteSearch A Sophisticated Configurable Search System with Search Engine
- File Cabinets(Includes five Root File Cabinets. Add more as needed.)
- History Logging & Reports(Optional)
- Approval & Sign-Off(Optional)
- Third Party Tools(Optional)
- SQL Support(Optional)

Note: SuiteDocs is a full fledged stand alone Document Control Application and can be used without SuiteDNC. It includes all of the SuiteFactory Modules needed to qualify as a Document Control System with Options that en

If you need to access Third-Party Applications you can Optionally add SuiteThirdPartyTools and connect to almost any Microsoft Command-Line Compliant External Application.

**Client Sessions** 

SuiteDocs License

#### SuiteDocs<sup>™</sup> Client Session License

Active Client Session

# Note: Client Sessions are SuiteFactory Active Workstations that can be used to access SuiteFactory from anywhere on the Network. You need at least one Session License to access SuiteFactory. Note that included as part of the Base Package are four SuiteDocs Client Sessions.

If you require Programmers, Mfg. Engineers, Quality Control Engineer, Shop Floor Supervisors, etc. to access SuiteFactory you will need a Client Session License.

#### Users & User Groups Options

#### SuiteFactory User Group License

#### SuiteFactory User Groups

Note: A SuiteFactory User Group is where Security and Access to SuiteFactory begins. Without User Groups you can not access SuiteFactory.

#### SuiteFactory

### **User Group Licenses**

#### $\label{thm:continuity} \textbf{SuiteFactory includes five User Groups as part of the Base System.}$

Since User Groups are intimately associated with SuiteFactory Rights, Resource Collections and Sign-Off States you will need as many User Groups as you have unique Roles in your Company.

In SuiteFactory a User can "Play" a Role such as a Programmer, Operator, Supervisor, Engineer, etc. Whatever unique settings that a particular Role needs requires a User Group License. A User can belong in any number of User Groups so a User that has multiple Roles needs only to belong to those User Groups.

Note: Any number of Users can belong to a User Group.

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These Events can be Cycle Start, Stop, Probe Data, Offsets, etc. or virually any type of Event that you may want to create. The process of creating an "Event" creates a Structure for storing the data that is to be

	input into the N/C File or into a Macro and output to SuiteFactory during the program's execution. There is no limit on the number and kind of Events you can create.
	Machine Event RRC License
	SuiteMDI
Machine Event	Note: SuiteMDI requires SuiteMonitoring as it uses the same processing mechanisms as SuiteMonitoring. It does add an Event Channel for SuiteMDI to send it's Events & Data to SuiteFactory for processing.
RRC	These Events can be Cycle Start, Stop, Probe Data, Offsets, etc. or virually any type of Event that you may want to capture, store and Report. The process of creating an "Event" creates a Structure for storing the data that is stored in SuiteFactory after being sent from SuiteMDI. There is no limit on the number and kind of Events you can create.
	Note: You can use SuiteMDI with any active SuiteDNC Client Session.
For more information call, Fax, email or visit our SuiteFactory Web site:	
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SuiteFactory Web:www.suitefactory.com

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